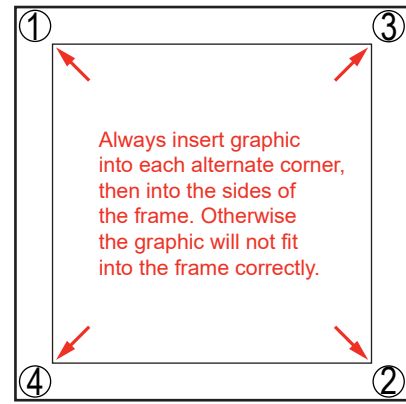


SEG Graphic Installation

STEP 1: Attach Corners

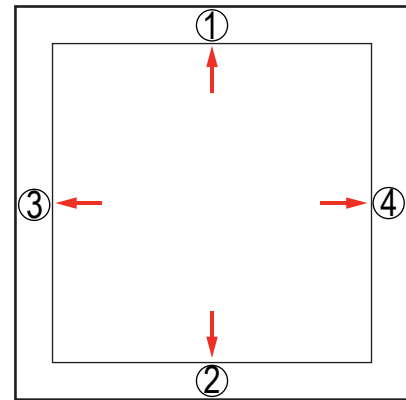


Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.



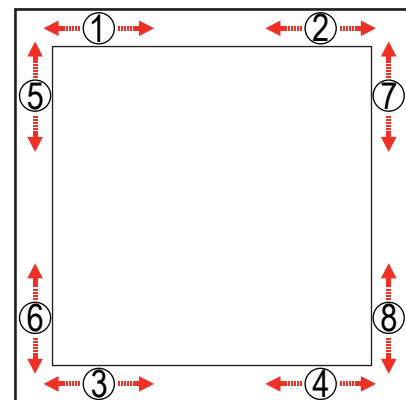
STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.



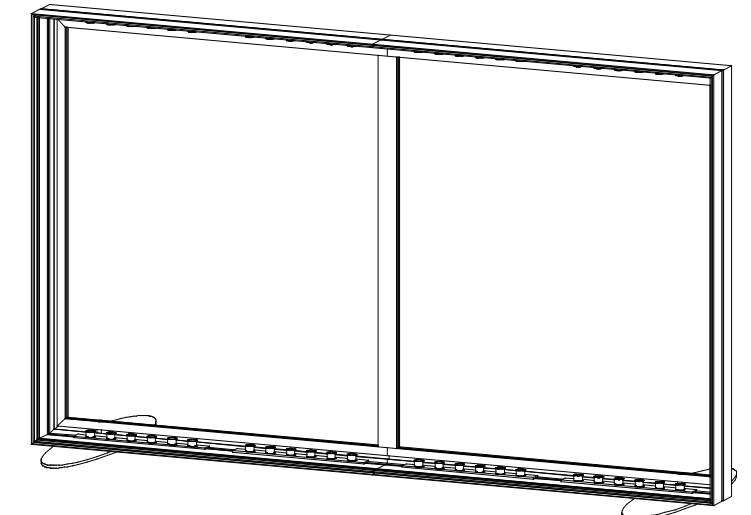
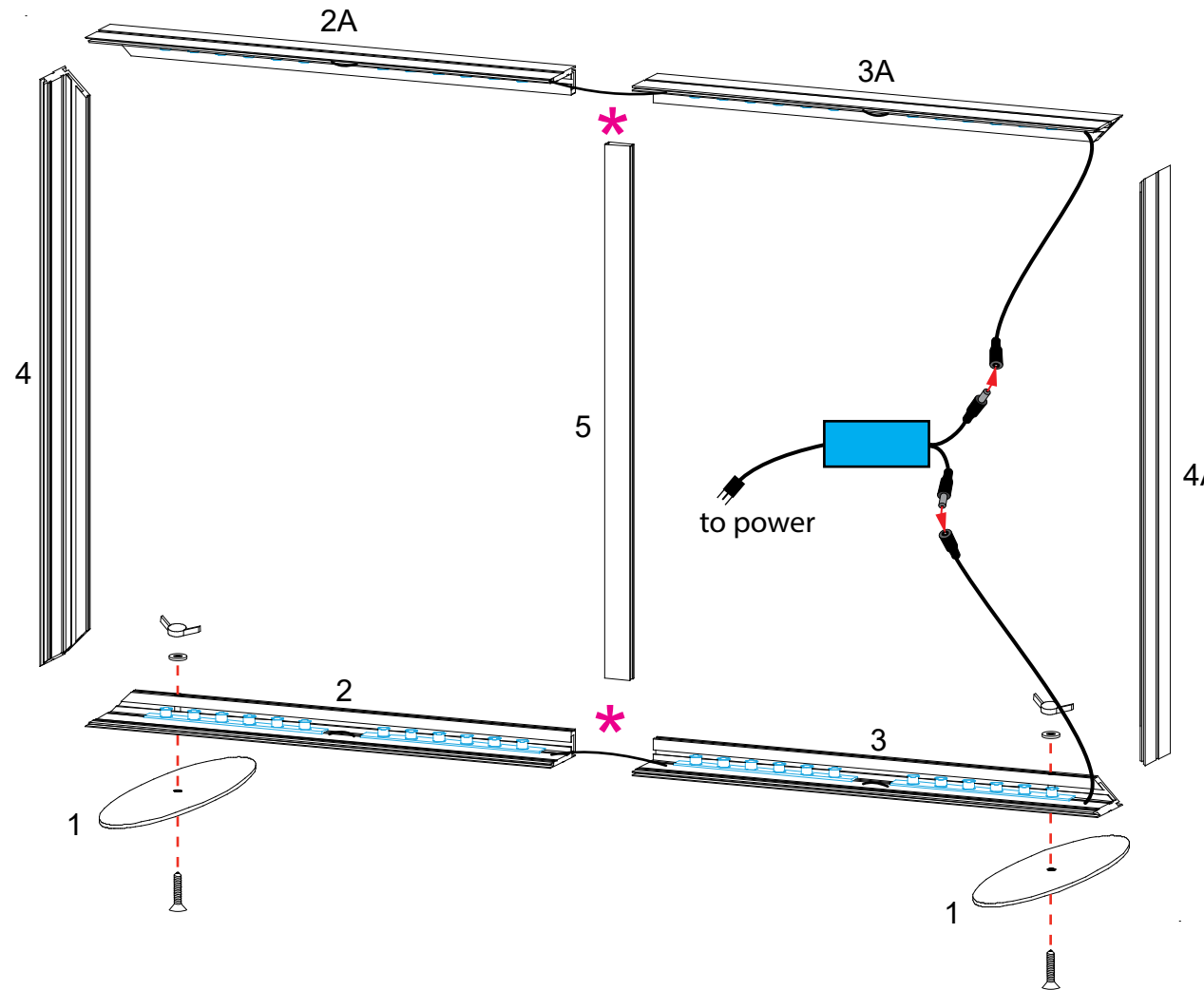
Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.



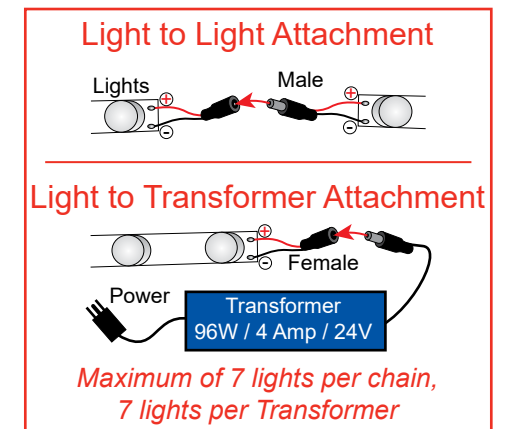
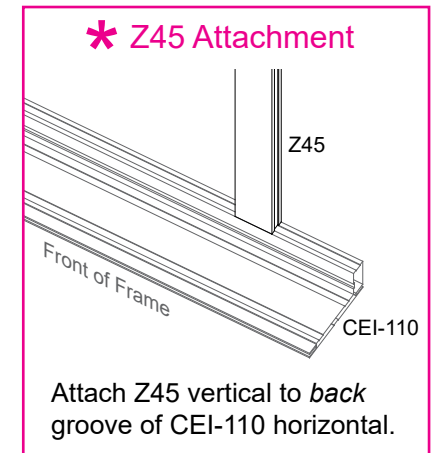
| Item | Qty. | Description |
|------|------|--|
| 1 | 2 | Base Plate |
| 2,2A | 1,1 | 33.5" w CEI110 Horizontal Extrusion w/ Miter One End |
| 3,3A | 1,1 | 33.5" w CEI110 Horizontal Extrusion w/ Miter One End |
| 4,4A | 1,1 | 40" h CEI110 Vertical Extrusion w/ Miter Both Ends |
| 5 | 1 | 36.353" h Z45 Vertical Extrusion |

Steps:

- 1) Attach base plates [1] to extrusions [2] and [3], using bolts.
- 2) Assemble extrusions [2,2A,3,3A,4,4A] together as shown. See reverse side for CEI-110 Frame Assembly details.
- 3) Attach extrusion [5] to center of frame. See **Z45 Attachment** detail.
- 4) Connect lighting power cords and attach transformer.
- 5) Install SEG graphic to front and back of assembled frame.



Completed Assembly

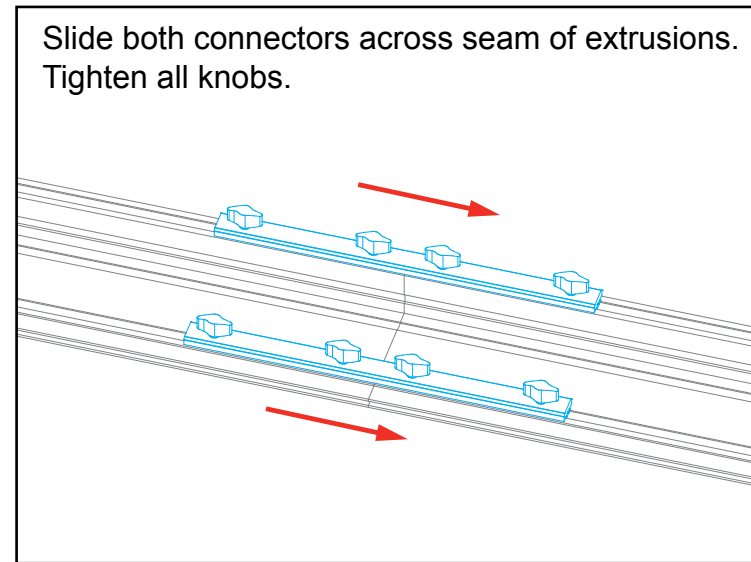
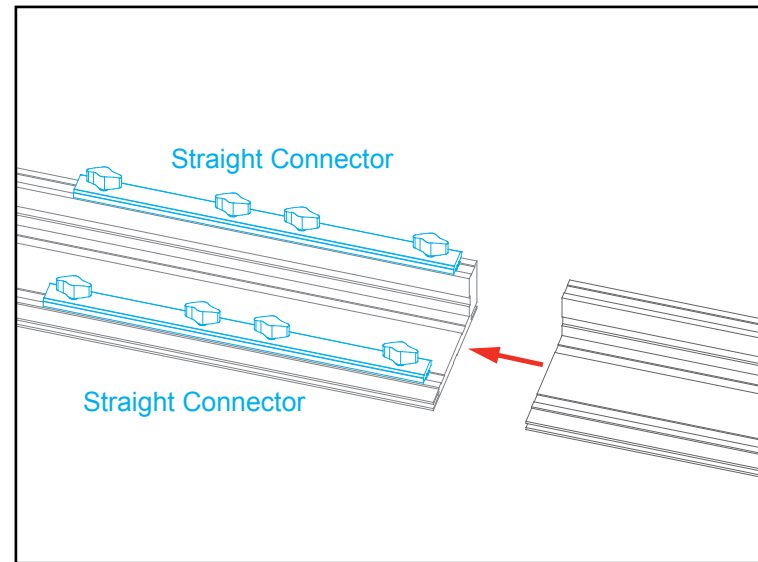


SETUP INSTRUCTIONS

Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

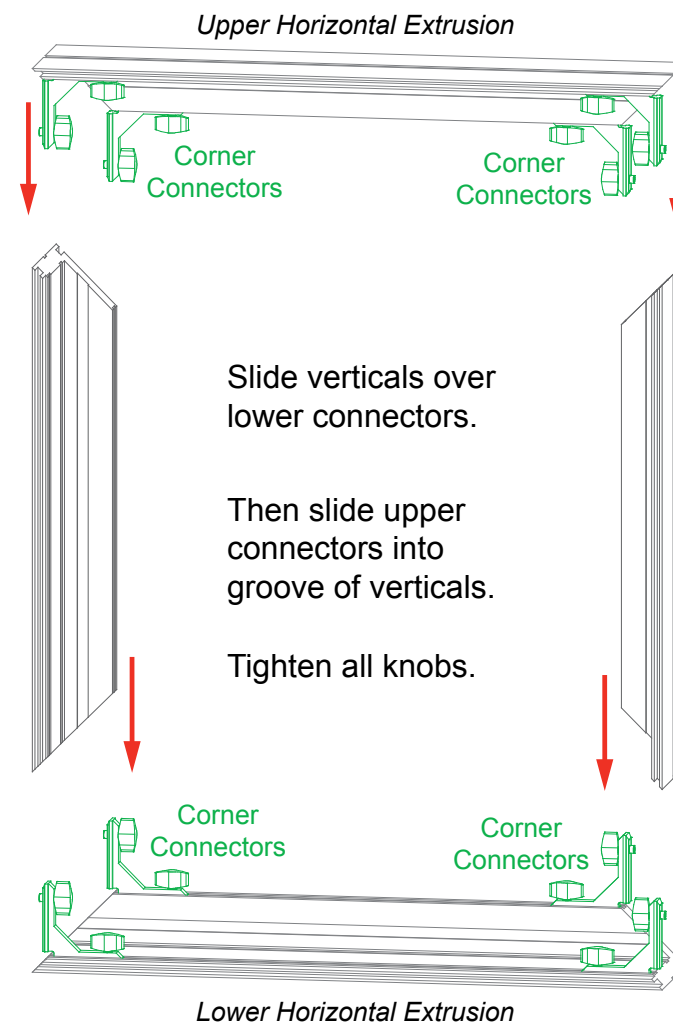
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

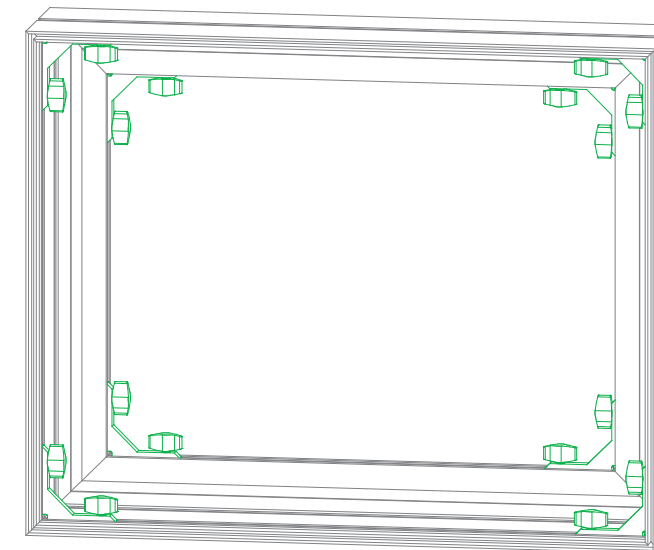
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

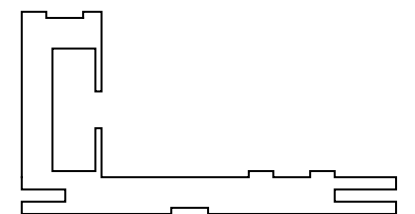


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.



CEI110 Profile

Top View of Each Level

