

SETUP INSTRUCTIONS

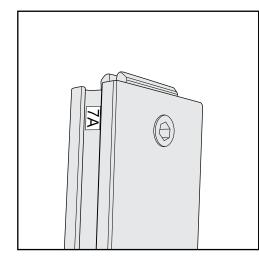


General Setup Instructions

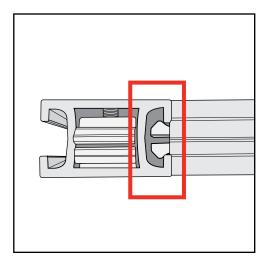
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



Part Identification - Numbering



Engaged Lock

Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.





DO NOT USE POWER TOOLS

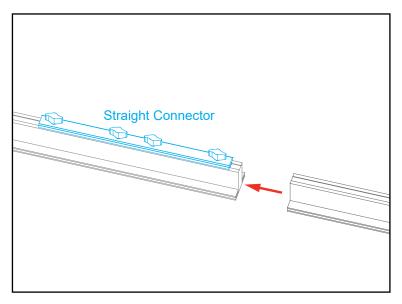


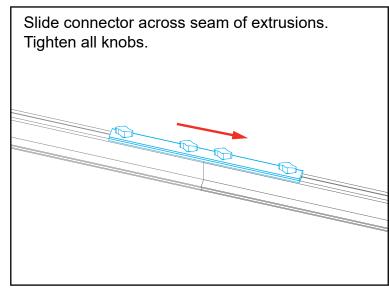
ALL CONNECTIONS MUST BE TIGHTLY SECURED

Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connector across the seam of extrusions.
- 3) Tighten all knobs to secure connection.





All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

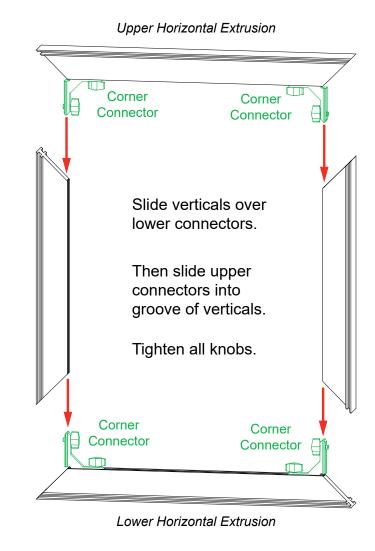
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

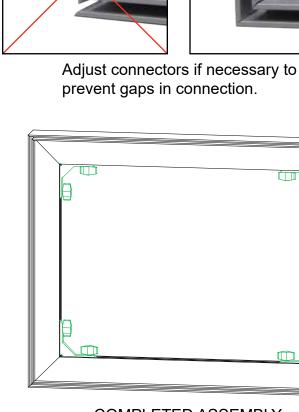
Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

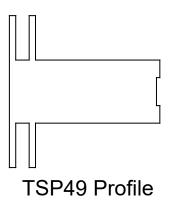
Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.





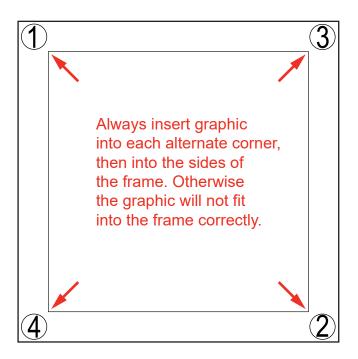




All knobs must be tightened securely to ensure a proper connection.

SEG Graphic Installation in 3 Steps

STEP 1: Attach Corners

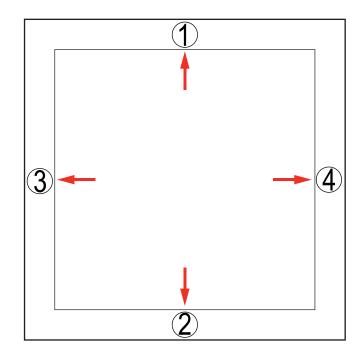




Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

STEP 2: Attach Middle

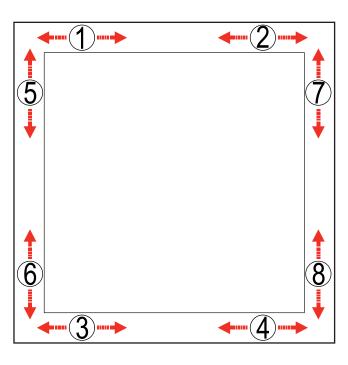


Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides

The Perfect Fit

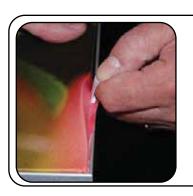


Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations **5** & **6** and **7** & **8**.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.





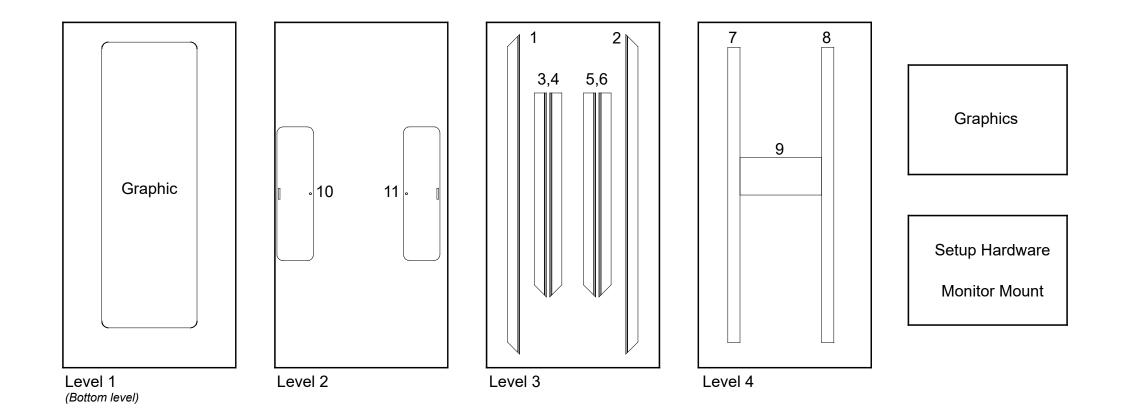
To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video.





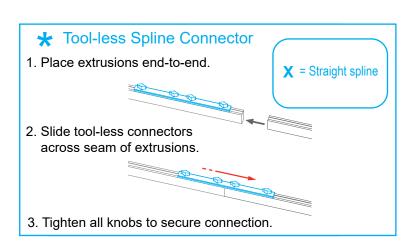
Top View of Each Level

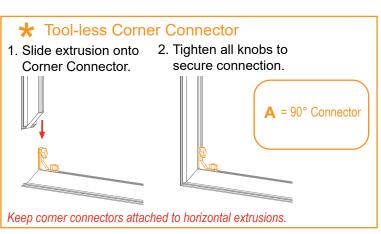


Order #XXXXX Backwall Frame Assembly

| tem | Qty. | Description |
|-----|------|---------------------------------|
| 1 | 1 | 47"h TSP49 Vertical Extrusion |
| 2 | 1 | 47"h TSP49 Vertical Extrusion |
| 3 | 1 | 30"w TSP49 Horizontal Extrusion |
| 4 | 1 | 30"w TSP49 Horizontal Extrusion |
| 5 | 1 | 30"w TSP49 Horizontal Extrusion |
| 6 | 1 | 30"w TSP49 Horizontal Extrusion |
| 7 | 1 | 43.417"h Z33 Vertical Extrusion |
| 8 | 1 | 43.417"h Z33 Vertical Extrusion |
| 9 | 1 | 12"w Z140 Horizontal Extrusion |
| 10 | 1 | 6" x 22" Base Plate w/ flange |
| 11 | 1 | 6" x 22" Base Plate w/ flange |
| | | |

Assemble frame flat on ground.

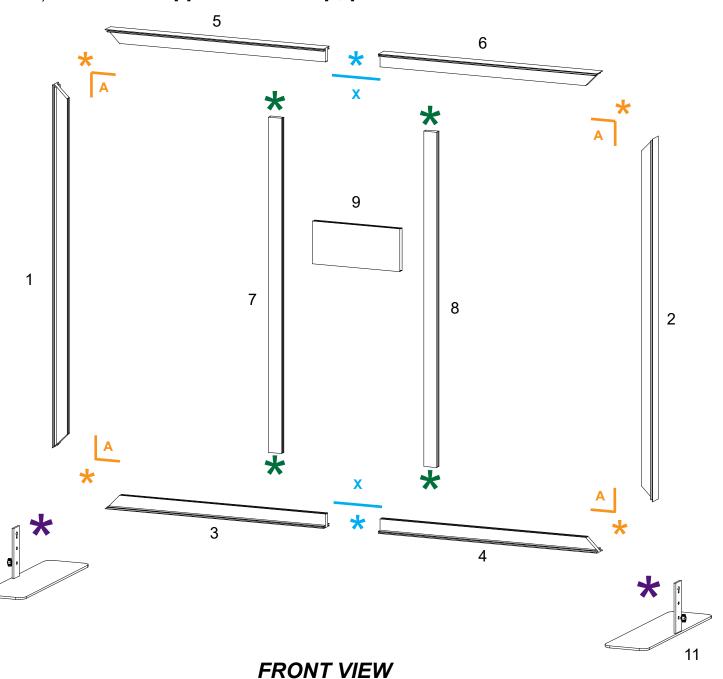


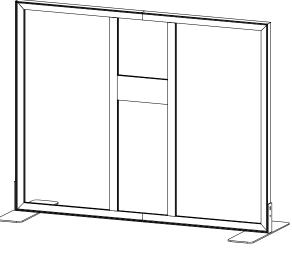


Steps:

Refer to the Tool-less Frame Assembly general information page.

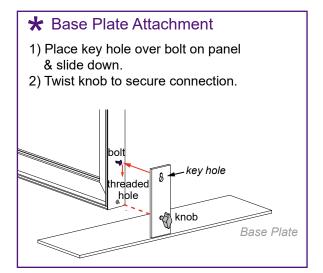
- 1) Assemble horizontal extrusions [3-4], [5-6] together, using Tool-less Spline Connectors labeled [X].
- 2) Connect verticals [1,2] between horizontal assemblies [3/4], [5/6] using Tool-less Corner Connectors labeled [A].
- 3) Install Base Plates [10,11] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.
- 4) Lift frame to upright position, then connect verticals [7,8] between horizontal assemblies using Connection Lock w/ Knob.
- 5) Attach horizontal [9] between verticals [7,8].





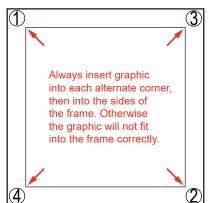
When assembled





SEG Graphic Installation

STEP 1: Attach Corners



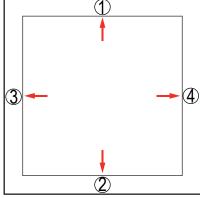
Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

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Repeat for opposite corner 2, then corner 3, then corner 4.



STEP 2: Attach Middle



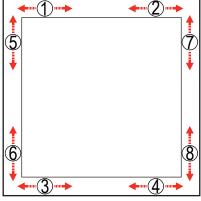
Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.



STEP 3: Attach Sides

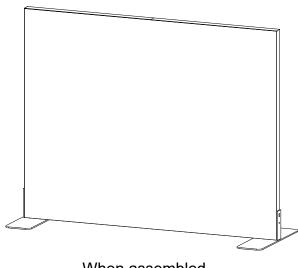


To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

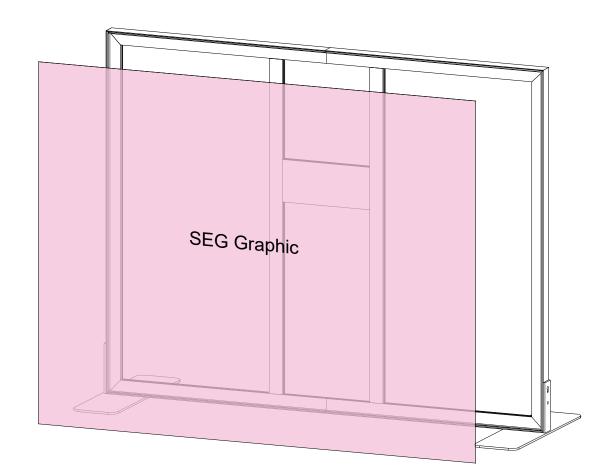
Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Steps:

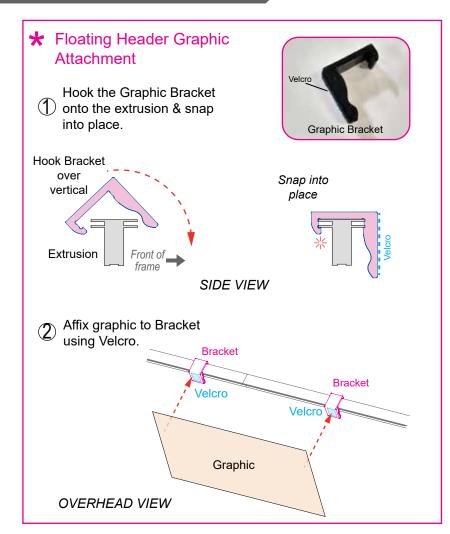
1) Apply SEG Graphic to front of assembled frame.



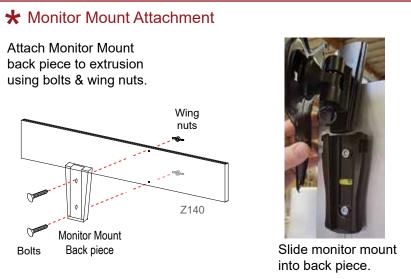
When assembled



Backwall Attachments Order #XXXXX

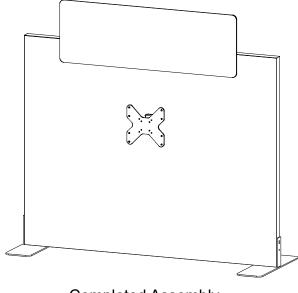


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Steps:

- 1) Connect Floating Graphic to backwall using brackets. See Floating Header Graphic Attachment detail.
- 2) Install Monitor Mount to horizontal [9] as shown. See Monitor Mount Attachment detail.



Completed Assembly

